

MANITOWOC PUBLIC UTILITIES

1303 South 8th Street P.O. Box 1090 Manitowoc, WI 54221-1090 920-683-4600 FAX 920-686-4348 www.mpu.org

Mr. Randy Matty, P.E. Air Management Engineer Wisconsin Department of Natural Resources 2984 Shawano Ave. Green Bay, WI 54313-6727 April 15, 2013

Subject: Quarterly Excess Emission Report (first quarter 2013)

Dear Mr. Matty:

Enclosed please find the Quarterly Excess Emission Report for the Manitowoc Public Utilities Power Plant as required by permit conditions I.D.3.c.(4), I.D.4.c.(5), I.D.5.c.(3), I.E.2.c.(4), I.E.5.c.(3), and I.E.4.c.(3), of permit no.: 436035930-P21. This report is for the quarter ending March 31, 2013 for our facility located at 701 Columbus Street, Manitowoc, Wisconsin. The report includes: quarterly fuel sampling & analysis reports, continuous opacity monitoring system reports on S-10 & S-20, reports on our SO₂, NO_X and CO monitoring systems on Boilers B28 and B09, quarterly audits performed on our opacity monitors and quarterly cylinder gas audits for the Part 60 and/or Part 75 analyzers on Boiler B28 and B09.

(a.) Below is the 12-month rolling average heat input to the diesel.

Compliance Status	In Compliance
Applicable Limit	4,814 mmBtu/month
March	101 mmBtu
February	103 mmBtu
January	109 mmBtu
_	P28 Diesel Unit

(b.) Compliance activities for the first quarter of 2013 can be summarized as follows:

	<u>8-SO₂</u>	<u>8-NO</u> _X	<u>8-CO</u>	<u>9-SO</u> ₂	<u>9-NO_X</u>	<u>9-CO</u>	Opacity S20	Opacity S10
Excess emissions (%)	0%	0%	0%	0%	0%	0%	0.06 %	0.0 %
Downtime (%)	0.40 %	0.40 %	4.46 %	0%	0%	0%	0.08 %	0.0 %

(c.) Below are the 12-month rolling average mass emissions from B09.

_	B09 SO2 Tons	B09 NOx Tons
January	9.2 tons/month	2.74 tons/month
February	7.7 tons/month	2.40 tons/month
March	6.9 tons/month	2.22 tons/month
Applicable Limits	71.2 tons per month	24.62 tons per month
Applicable Limits	51.02 tons per month	23.33 tons per month
Compliance Status	In Compliance	In Compliance

(d.) Below are the weighted average monthly paper pellet data.

Month	Tons	% Moisture	% Ash	%Sulfur	%Chlorine	BTU Common
January	689.1	1.97	5.77	0.21	0.21	10,672
February	1,536.8	1.92	6.26	0.12	0.13	10,565
March	1,295.1	1.53	7.14	0.23	0.31	10,842

Note: All paper pellets were prepared and provided by Pellet America or Greenwood fuels and are classified by the WDNR as non-municipal solid waste.

(e.) Quarterly EPA ECMPS Monitoring Report Submissions.

Monitoring Location	Submission Type	Date Accepted
8 (S20)	QA	04/16/2013
8 (S20)	EM QTR 1	04/16/2013
9	QA	04/15/2013
9	EM QTR 1	04/15/2013

(f.) B10 emissions on a 12-month rolling average basis:

		B10	B10	B10	B10	B10
	Month	Average PM 12-month	Average Nox 12-month	Average SO2 12-month	Average VOC 12-month	Average GHG
		(lb)	(lb)	(lb)	(lb)	12-month (ton)
	Limit	195	1086_	16.7	153	1,492
•	Jan-13	25.2	140.7	2.0	18.2	198.8
	Feb-13	27.6	154.1	2.2	19.9	217.8
	Mar-13	30.3	169.6	2.4	22.0	239.7

(g.)B28 emissions on a 12-month rolling average basis:

Month	B8 Average PM 12-month (ton)	B8 Average PM10 12-month (ton)	B8 Average PM2.5	B8 Average CO 12-month (ton)	B8 Average Pb 12-month (ton)	B8 Average F 12-month (ton)	B8 Average H2SO4 12-month (ton)	B8 Average GHG 12-month (ton)	B8 HI exclude bio. Average HI 12-month mmBtu	S20 (B8) Arsenic 12-month Total	S20 (B8) Nox 12-month Total	S20 (B8) SO2 12-month Total	S20 (B8) Organic Compds 12-month Total	Total B8 HI Rolling 12- month [=] mmBtu
Limit	1.383	1.383	0.94	35.5	1.70E-02	0.054	0.64	13,816.0	133,333	98.1	7.76	34.125	7.76	133,333
Jan-13	0.434	0.434	0.25	2.2	6.81E-05	0.010	0.12	3,663.8	16,532	0.16	3.24	6.520	0.03	34,729
Feb-13	0.426	0.426	0.24	2.7	6.68E-05	0.010	0.12	3,589.2	15,306	0.16	3.15	6.082	0.03	34,064
Mar-13	0.422	0.422	0.24	2.8	6.62E-05	0.010	0.11	3,556.8	14,165	0.15	3.07	5.725	0.03	33,776

(h.)B09 emissions on a 12-month rolling average basis:

	В9	В9	В9	В9	В9	В9	B9	B9	S10 (B9)
Month	Average PM	Average PM10	Average PM2.5	Average CO 12-month	Average Pb 12-month	Average F 12-month	Average H2SO4	Average GHG	Arsenic
	12-month (ton)	12-month (ton)	12-month (ton)	(ton)	(ton)	(ton)	12-month (ton)	12-month (ton)	12-month total
Limit	4.025	3.190	2.560	35.6	0.028	0.3380	0.99	42,289.0	27.40
Jan-13	0.565	0.565	0.355	1.02	3.10E-05	0.0196	0.071	7,035.0	2.95
Feb-13	0.529	0.529	0.333	0.96	2.90E-05	0.0184	0.066	6,596.4	2.49
Mar-13	0.485	0.485	0.305	0.88	2.66E-05	0.0168	0.061	6,046.7	2.27

Furthermore, with regards to Boiler B28 and B09, to the best of my knowledge, based on the information supplied to me:

- a) There were 1 boiler operating days for which pollutant or diluent data have not been obtained by an approved method for at least 18 hours of operation of the facility.
- b) The Fc factor for unit B28 ranged from 1,040 to 1,877 and unit B09 ranged from 1,040 to 1,870. The fuel combusted was an 80%/20% pet coke/coal blend either alone or in combination with paper pellets and/or charcoal on unit 8.
- c) There were 0 times when hourly averages have been obtained based on manual sampling methods.
- d) There were 0 times when the pollutant concentration exceeded full span of the continuous monitoring system.
- e) There were 0 modifications to the continuous monitoring system which could affect the ability of the continuous monitoring system to comply with Performance Specification 2 or 3 of 40 CFR part 60, Appendix B.
- f) There were 0 changes made in operation of the emissions control systems during any period of data unavailability.
- g) The required continuous monitoring system calibration, span, and drift checks or other periodic audits have been performed as specified.
- h) The data used to show compliance was obtained in accordance with approved methods and procedures of NR 440 and is representative of plant performance.
- i) The minimum data requirements have been met.
- j) Compliance with the standards has been achieved during the reporting period except as specified in the enclosed reports.

If you have any questions concerning this report please call me at (920) 686-4211.

Sincerely,

Jerry Ahlswede

Energy Supply and Production Supervisor

Jerry Allrued

Cc: Red Jones – MPU, Tom Reed – MPU, Tim Harding – MPU, Steve Bacalzo – MPU

Enclosure

State of Wisconsin Department of Natural Resources Box 7921

FUEL SAMPLING & ANALYSIS REPORT

Form 4500-134 4-94

Box 7921 Madison, WI 53707		Date Received By DNR
PART I. FACILITY INFORMATION		
Name of Company / FID Manitowoc Public Utilitie	es / 436035930	図1 □ 2 □ 3 □ 4 QTR. 2013
Address 701 Columbus	Street	Limit None
City, State, Zip Code Manitowoc, WI	54220	Test Frequency Required ☐ PER SHIPMENT
Stack/Process S20 / B28		☐ DAILY ☑ WEEKLY ☐ MONTHLY ☐ QUARTERLY
PART II. EXCESS EMISSIONS (EE)		
A. Total Fuel Quantity Used as Fired ☑ tons fuel ☐ 100	00 gallons oil	3,978.8
B. Weighted Average Percent Ash as Fired		5.49
C. Weighted Average Percent Sulfur as Fired		1.09
D. Weighted Average Heat Content as Fired BTU/pound fu	el BTU/gallon oil	11,193
E. Weighted Average Sulfur Dioxide as Fired (pounds SO2/mm	Btu) (UNCONTROLL	ED) 1.93
F. Number of Possible Sample Periods In Qtr. (92,91,90,13,3,	l, per shipment)	8
G. Number of Actual Samples Performed Per Quarter		8
H. Number of Samples Over Limit		0
I. Percent Unavailability of Samples ¹		0
J. Percent Excess Emission ²		0
¹ (F-G)/F x 100 Fuel is a blend consisting plus paper pellets and chat **If the total duration of excess emissions is greater than 1% or the Analysis Summary and the Complete Fuel Sampling and Analysis Sampling and Analysis Summary and the results of any fuel audit Department.	rcoal. the total percent unavai is Report shall be subm	ilability is greater than 5%, then both this Fuel Sampling & nitted. If both conditions are satisfied, then only this Fuel
I certify that the information of	contained in this report	is true, accurate, and complete.
Signature Jarry Albandi	Title Energy	Supply and Production Supervisor
Printed/Typed Name Jerry Ahlswede	Telephone Number ((incl. Area code) Date Signed 4-15-2013
LEAVE	BLANK - FOR DNR U	USE ONLY
Recommendation:		DNR Reviewer Date Reviewed
Comments:		

FUEL SAMPLING & ANALYSIS REPORT State of Wisconsin Form 4500-134 4-94 Department of Natural Resources Date Received By DNR Box 7921 Madison, WI 53707 PART I. FACILITY INFORMATION Manitowoc Public Utilities / 436035930 Name of Company / FID **区** 1 \square 2 □ 3 ☐ 4 QTR. 2013 701 Columbus Street Limit None Address ☐ PER SHIPMENT Manitowoc, WI 54220 Test Frequency Required City, State, Zip Code S10/B09 WEEKLY Stack/Process ☐ DAILY ☐ MONTHLY ☐ QUARTERLY PART II. EXCESS EMISSIONS (EE) 816.6 x tons fuel A. Total Fuel Quantity Used as Fired □ 1000 gallons oil 3.32 B. Weighted Average Percent Ash as Fired 2.56 C. Weighted Average Percent Sulfur as Fired 11,448 BTU/pound fuel BTU/gallon oil D. Weighted Average Heat Content as Fired E. Weighted Average Sulfur Dioxide as Fired (pounds SO2/mmBtu) (UNCONTROLLED) 4.40 1 F. Number of Possible Sample Periods In Qtr. (92,91,90,13,3,1, per shipment) 1 G. Number of Actual Samples Performed Per Quarter 0 H. Number of Samples Over Limit 0 I. Percent Unavailability of Samples 1 0 J. Percent Excess Emission² Fuel is a blend consisting of petroleum coke and/or coal ¹ (F-G)/F x 100 ² (H/G) x 100 plus paper pellets and charcoal. **If the total duration of excess emissions is greater than 1% or the total percent unavailability is greater than 5%, then both this Fuel Sampling & Analysis Summary and the Complete Fuel Sampling and Analysis Report shall be submitted. If both conditions are satisfied, then only this Fuel Sampling and Analysis Summary and the results of any fuel audits performed shall be submitted. Additional information may be requested by the Department. I certify that the information contained in this report is true, accurate, and complete. Title Energy Supply and Production Supervisor Signature Telephone Number (incl. Area code) Date Signed Printed/Typed Name Jerry Ahlswede 4-15-2013 (920) 686-4211 LEAVE BLANK - FOR DNR USE ONLY Recommendation: DNR Reviewer Date Reviewed Comments:

tate of Wisconsin Department of Natural Resources Box 7921 Madison, Wisconsin 53707

Excess Emission Report - Opacity Form 4500-125 (R 5/09)

Note: Completion of this form is required pursuant to chapter NR 439, Wis. Adm. Code

Date Received by DNR

PART I. FACILITY INFORMATION		
FID/Name of Company 436035930 / Manitowoc Public Utilities	1 2 3 4 QTF	R. 20 <u>13</u>
Address 701 Columbus Street	Cert./CEA02-05-20)13 (date)
Manitowoc, WI 54220	Emission Limit 20%	
Manufacturer/Model Number Stack/Process	-	
United Science Inc. Model No. 550 S10 / P28, B09		Time in Quarter 12,544 (mins)
PART II. CAUSES OF EXCESS EMISSIONS (EE)	Duration of EE (mins)	% of Operating Time ¹
A. Startup/Shutdown	0	0%
B. Soot Blowing	0	0%
C. Control Equipment Malfunction	0	0%
D. Process Malfunction	0	0%
E. Other Known Causes	0	0%
F. Unknown Causes	0	0%
G. Total (A + B +F)	0	0%
PART III. CAUSES OF CEMS DOWNTIME	Downtime (mins)	% of Operating Time ¹
A. Monitor Equipment Malfunction	0	0%
B. Non-Monitor Equipment Malfunction	0	0%
C. QA/QC Calibration	0	0%
D. Other Known Causes	0	0%
E. Unknown Causes	0	0%
F. Total (A + B +E)	0	0%
[EE (mins) or Downtime (mins) / Total Operating Time] x 100		
² If the total duration of excess emissions is 1% or greater, or the total CE Report and the Complete Excess Emission Report shall be submitted. I and the total CEMS downtime is less than 5%, then only this Unit Summ	If both the total duration of excess emissio	ns is less than 1%
	ed in this report is true, accurate, and	
Signature Jerry Ahland	Title Energy Supply and	Production Supervisor
Printed/Typed Name Jerry Ahlswede	Phone Number (incl. Area Code) (920) 686-4211	Date Signed 4 - 15 - 2013
LEAVE BLAN	NK - FOR DNR USE ONLY	
Recommendation	DNR	I Reviewer
	Date	e Reviewed

State of Wisconsin Department of Natural Resources Box 7921 Madison, Wisconsin 53707

Excess Emission Report - Opacity Form 4500-125 (R 5/09)

Note: Completion of this form is required pursuant to chapter NR 439, Wis. Adm. Code

Date Received by DNR

PART I. FACILITY INFORMATION						
FID/Name of Company 436035930 / Manito	owoc Public Utilities	1 2 3 4 QTR	a. 20 <u>13</u>			
Address 701 Columbus Street		Cert./CEA 02-05-201:	3 (date)			
Manitowoc, WI 54220		Emission Limit 20%				
Manufacturer/Model Number	Stack/Process					
United Science Inc. Model No. 550	S20 / B28		Time in Quarter 57,931 (mins)			
PART II. CAUSES OF EXCESS EMISSIC	NS (EE)	Duration of EE (mins)	% of Operating Time ¹			
A. Startup/Shutdown		36	0.06%			
		0	0%			
B. Soot Blowing			00/			
C. Control Equipment Malfuncti	on	0	0%			
D. Process Malfunction		0	0%			
E. Other Known Causes		. 0	0%			
			0%			
F. Unknown Causes		0	2			
G. Total (A + B +F)		36	0.06%			
PART III. CAUSES OF CEMS DOWNTIN	1E	Downtime (mins)	% of Operating Time ¹			
A Monitor Equipment Malfunct	ion	0	0%			
A. Monitor Equipment Malfunction		0	0%			
B. Non-Monitor Equipment Mal	function	0				
C. QA/QC Calibration		18	0.03%			
D. Other Known Causes		30	0.05%			
		0	0%			
E. Unknown Causes		0	2			
F. Total (A + B +E)		48	0.08%			
[EE (mins) or Downtime (mins) / Total Operat	ing Time] x 100		the Hell Ownerson			
² If the total duration of excess emissions is 1% Report and the Complete Excess Emission Re and the total CEMS downtime is less than 5%,	nort chall he clinmitted	II DOM THE KIM QUIMION OF EXCESS CITIOSIC	110 10 1000 11.011 170			
		ed in this report is true, accurate, and				
Signature Serry Albrush		Title Energy Supply and	Production Supervisor			
Printed/Typed Name Jerry Ahlswede		Phone Number (incl. Area Code) (920) 686-4211	Date Signed 4-15-2013			
可得到安徽公司的编辑 医克莱克	LEAVE BLA	NK - FOR DNR USE ONLY				
Recommendation						
			Reviewer			
		Date	e Reviewed			

State of Wisconsin
Department of Natural Resources
Box 7921
Madison Wisconsin 53707

Excess Emission Report - SO₂/NO_x/TRS/H₂S/VOC/CO/Hg

Form 4500-126 (R 5/09)

Madison, Wisconsin 53707 Date Received by DNR Note: Completion of this form is required pursuant to chapter NR 439, Wis. Adm Code. PART I. FACILITY INFORMATION 436035930 / Manitowoc Public Utilities 1 2 3 4 QTR. 2013 Cert. <u>02-12-2013</u> FID/Name of Company (date) (date) Type of Audit: CGA, IAA, RAA, RATA Address 701 Columbus Street, Manitowoc, WI 54220 Emission Limit 0.30 lbs SO2/mmBtu (30-day rolling ave.) 70% reduction of SO2 (30-day rolling ave.) Total Source Operating Time in Quarter 87.02 (hrs) Stack Process Manufacturer/Model Number S10 / B09 TEI Model: 43iSO2 S/N 43i0510511567 Pollutant SO₂ % of Operating Time¹ Duration of EE (hrs) PART II. CAUSES OF EXCESS EMISSIONS (EE) 0% 0 Startup/Shutdown A. 0% 0 Process Malfunction В. 0% 0 Control Equipment Malfunction C. 0% 0 Fuel Problems D. 0% 0 Other Known Causes E. 0% 0 F. Unknown Causes 0% 0 G. Total (A + B + ...F)% of Operating Time1 Downtime (hrs) PART III. CAUSES OF CEMS DOWNTIME 0% 0 Monitor Equipment Malfunction A. 0% 0 Non-Monitor Equipment Malfunction В. 0% 0 С QA/QC Calibration 0% 0 D Other Known Causes 0% 0 Unknown Causes Ε 0% 0 Total (A + B + ...E)[EE (hrs) or Downtime (hrs) / Total Operating Time] x 100 If the total duration of excess emissions is 1% or greater, or the total CEMS downtime is 5% or greater then both this Unit Summary Report and the Complete Excess Emission Report shall be submitted. If both the total duration of excess emissions is less than 1% and the total CEMS downtime is less than 5%, then only this Unit Summary Report and the quarterly audit shall be submitted. I certify that the information contained in this report is true, accurate, and complete. Title Signature Energy Supply and Production Supervisor Phone Number (incl. Area Code) Date Signed Printed/Typed Name Jerry Ahlswede (920) 686-4211 4-15-2013 LEAVE BLANK - FOR DNR USE ONLY Recommendation DNR Reviewer Date Reviewed

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

Standard Limit:

0.3

Parameter: B9SO2#M

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
01/01/13	0	0	F	30	626	0.220 F
01/02/13	0	0	F	30	626	0.220 F
01/03/13	0	0	F	30	626	0.220 F
01/04/13	0	0	F	30	626	0.220 F
01/05/13	0	0	F	30	626	0.220 F
01/06/13	0	0	F	30	626	0.220 F
01/07/13	0	0	F	30	626	0.220 F
01/08/13	0	0	F	30	626	0.220 F
01/09/13	0	0	F	30	626	0.220 F
01/10/13	0	0	F	30	626	0.220 F
01/11/13	0	0	F	30	626	0.220 F
01/12/13	0	0	F	30	626	0.220 F
01/13/13	0	0	F	30	626	0.220 F
01/14/13	0	0	F	30	626	0.220 F
01/15/13	0	0	F	30	626	0.220 F
01/16/13	0	0	F	30	626	0.220 F
01/17/13	0	0	F	30	626	0.220 F
01/18/13	0	0	F	30	626	0.220 F
01/19/13	0	0	F	30	626	0.220 F
01/20/13	0	0	F	30	626	0.220 F
01/21/13	0	0	F	30	626	0.220 F
01/22/13	0	0	, F	30	626	0.220 F
01/23/13	0	0	F	30	626	0.220 F
01/24/13	0	0	F	30	626	0.220 F
01/25/13	0	0	F	30	626	0.220 F
01/26/13	0	0	F	30	626	0.220 F
01/27/13	0	0	F	30	626	0.220 F
01/28/13	0	0	F	30	626	0.220 F
01/29/13	0	0	F	30	626	0.220 F
01/30/13	0	0	F	30	626	0.220 F
01/31/13	0	0	F	30	626	0.220 F

F = Unit Offline

i = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

В9

Standard Limit:

0.3

B9SO2#M Parameter:

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
02/01/13	0	0	F	30	626	0.220 F
02/02/13	0	0	F	30	626	0.220 F
02/03/13	0	0	F	30	626	0.220 F
02/04/13	0	0	F	30	626	0.220 F
02/05/13	0	0	F	30	626	0.220 F
02/06/13	0	0	F	30	626	0.220 F
02/07/13	0	0	F	30	626	0.220 F
02/08/13	0	0	F	30	626	0.220 F
02/09/13	0	0	F	30	626	0.220 F
02/10/13	0	0	F	30	626	0.220 F
02/11/13	4	4	0.004	30	606	0.195
02/12/13	24	24	0.217	30	606	0.192
02/13/13	24	24	0.247	30	606	0.193
02/14/13	24	24	0.145	30	606	0.189
02/15/13	11	11	0.128	30	593	0.185
02/16/13	0	0	F	30	593	0.185 F
02/17/13	0	0	F	30	593	0.185 F
02/18/13	0	0	F	30	593	0.185 F
02/19/13	0	0	F	30	593	0.185 F
02/20/13	0	0	F	30	593	0.185 F
02/21/13	0	0	F	30	593	0.185 F
02/22/13	. 0	0	F	30	593	0.185 F
02/23/13	0	0	F	30	593	0.185 F
02/24/13	0	0	F	30	593	0.185 F
02/25/13	0	0	F	30	593	0.185 F
02/26/13	0	0	F	30	593	0.185 F
02/27/13	0	0	F	30	593	0.185 F
02/28/13	0	0	F	30	593	0.185 F

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

В9

Standard Limit:

0.3

Parameter:	B9SO2#M					
		Daily			30 - Da	y
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
03/01/13	0	0	F	30	593	0.185 F
03/02/13	0	0	F	30	593	0.185 F
03/03/13	0	0	F	30	593	0.185 F
03/04/13	0	0	F	30	593	0.185 F
03/05/13	0	0	F	30	593	0.185 F
03/06/13	0	0	F	30	593	0.185 F
03/07/13	0	0	F	30	593	0.185 F
03/08/13	0	0	F	30	593	0.185 F
03/09/13	0	0	F	30	593	0.185 F
03/10/13	0	0	F	30	593	0.185 F
03/11/13	0	0	F	30	593	0.185 F
03/12/13	0	0	F	30	593	0.185 F
03/13/13	0	0	F	30	593	0.185 F
03/14/13	0	0	F	30	593	0.185 F
03/15/13	0	0	F	30	593	0.185 F
03/16/13	0	0	F	30	593	0.185 F
03/17/13	0	0	F	30	593	0.185 F
03/18/13	0	0	F	30	593	0.185 F
03/19/13	0	0	F	30	593	0:185 F
03/20/13	0	0	F	30	593	0.185 F
03/21/13	0	0	F	30	593	0.185 F
03/22/13	0	0	F	30	593	0.185 F
03/23/13	0	0	F	30	593	0.185 F
03/24/13	0	0	F	30	593	0.185 F
03/25/13	0	0		30	593	0.185 F
03/26/13	0	0	F	30	593	0.185 F
03/27/13	0	0	F	30	593	0.185 F
03/28/13	0	0	F	30	593	0.185 F
03/29/13	0	0	F	30	593	0.185 F
03/30/13	0	0	F	30	593	0.185 F
03/31/13	0	0		30	593	0.185 F

F = Unit Offline

I = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

В9

Standard Limit:

arameter:	B9SO2RED

Low	Limit:	9

Parameter:	B9SO2RED			Low Limit:	90	
		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
01/01/13	0	0	F	30	626	95.7 F
01/02/13	0	0	F	30	626	95.7 F
01/03/13	0	0	F	30	626	95.7 F
01/04/13	0	0	F	30	626	95.7 F
01/05/13	0	0	F	30	626	95.7 F
01/06/13	0	0	F	30	626	95.7 F
01/07/13	0	0	F	30	626	95.7 F
01/08/13	0	0	F	30	626	95.7 F
01/09/13	0	0	F	30	626	95.7 F
01/10/13	0	0	F	30	626	95.7 F
01/11/13	0	0	F	30	626	95.7 F
01/12/13	0	0	F	30	626	95.7 F
01/13/13	0	0	F	30	626	95.7 F
01/14/13	0	0	F	30	626	95.7 F
01/15/13	0	0	F	30	626	95.7 F
01/16/13	0	0	F	30	626	95.7 F
01/17/13	0	0	F	30	626	95.7 F
01/18/13	0	0	F	30	626	95.7 F
01/19/13	0	O O	F	30	626	95.7 F
01/20/13	0	0	F	30	626	95.7 F
01/21/13	0	0	F	30	626	95.7 F
01/22/13	0	0	F	30	626	95.7 F
01/23/13	0	0	F	30	626	95.7 F
01/24/13	0	0	F	30	626	95.7 F
01/25/13	0	0	F	30	626	95.7 F
01/26/13	0	0	F	30	626	95.7 F
01/27/13	0	0	F	30	626	95.7 F
01/28/13	0	0	F	30	626	95.7 F
01/29/13	0	0	F	30	626	95.7 F
01/30/13	0	0	F	30	626	95.7 F
01/31/13	0	0	F	30	626	95,7 F

F = Unit Offline

l = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

В9

Standard Limit:

Parameter:	B9SO2RED
i ai ai i i cici i	00002110

		Low Limit:	90
Daily			30 - Day
ırs Valid Hours Avera	ige	Valid Days Va	alid Hours
0	F	30	626

		Dany	ht musik kam tin silib <u>at das i</u>		30 - Da	Y an and a state of the first of the state
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
02/01/13	0	0	F	30	626	95.7 F
02/02/13	0	0	F	30	626	95.7 F
02/03/13	0	0	F	30	626	95.7 F
02/04/13	0	0	F	30	626	95.7 F
02/05/13	0	0	F	30	626	95.7 F
02/06/13	0	0	F	30	626	95.7 F
02/07/13	0	0	F	30	626	95.7 F
02/08/13	0	0	F	30	626	95.7 F
02/09/13	0	0	F	30	626	95.7 F
02/10/13	0	0	F	30	626	95.7 F
02/11/13	4	4	99.9	30	606	96.2
02/12/13	24	24	94.6	30	606	96.2
02/13/13	24	24	92.0	30	606	96.1
02/14/13	24	24	97.0	30	606	96.2
02/15/13	11	11	98.2	30	593	96.3
02/16/13	0	0	F	30	593	96.3 F
02/17/13	0	0	F	30	593	96.3 F
02/18/13	0	0	F	30	593	96.3 F
02/19/13	0	0	F	30	593	96.3 F
02/20/13	0	0	F	30	593	96.3 F
02/21/13	0	0	F	30	593	96.3 F
02/22/13	0	0	F	30	593	96.3 F
02/23/13	. 0	0	F	30	593	96.3 F
02/24/13	0	0	F	30	593	96.3 F
02/25/13	0	0	F	30	593	96.3 F
02/26/13	0	0	F	30	593	96.3 F
02/27/13	0	0	F	30	593	96.3 F
02/28/13	0	0	F	30	593	96.3 F

F = Unit Offline

i = invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

В9

Standard Limit: Low Limit:

90

Parameter:	B9SO2RED
'arameter:	B9SO2RED

				LOW LITTIE.	90	
		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
03/01/13	0	0	F	30	593	96.3 F
03/02/13	0	0	F	30	593	96.3 F
03/03/13	0	0	F	30	593	96.3 F
03/04/13	0	0	F	30	593	96.3 F
03/05/13	0	0	F	30	593	96.3 F
03/06/13	0	0	F	30	593	96.3 F
03/07/13	0	0	F	30	593	96.3 F
03/08/13	0	0	F	30	593	96.3 F
03/09/13	0	0	F	30	593	96.3 F
03/10/13	0	0	F	30	593	96.3 F
03/11/13	0	0	F	30	593	96.3 F
03/12/13	0	0	F	30	593	96.3 F
03/13/13	0	0	F	30	593	96.3 F
03/14/13	0	0	F	30	593	96.3 F
03/15/13	0	0	F	30	593	96.3 F
03/16/13	0	0	F	30	593	96.3 F
03/17/13	0	0	F	30	593	96.3 F
03/18/13	0	0	F	30	593	96.3 F
03/19/13	0	0	F	30	593	96.3 F
03/20/13	0	0	F	30	593	96.3 F
03/21/13	0	0	F	30	593	96.3 F
03/22/13	0	0	F	30	593	96,3 F
03/23/13	0	0	F	30	593	96.3 F
03/24/13	0	0	F	30	593	96.3 F
03/25/13	0	0	F	30	593	96.3 F
03/26/13	0	0	F	30	593	96.3 F
03/27/13	0	0	F	30	593	96.3 F
03/28/13	0	0	F	30	593	96.3 F
03/29/13	0	0	F	30	593	96.3 F
03/30/13	0	0	F	30	593	96.3 F
03/31/13	0	0	F	30	593	96.3 F

F = Unit Offline

l = Invalid

State of Wisconsin Department of Natural Resources Box 7921 Madison, Wisconsin 53707

Excess Emission Report - SO₂/NO_x/TRS/H₂S/VOC/CO/Hg

Form 4500-126 (R 5/09)

Date Received by DNR Note: Completion of this form is required pursuant to chapter NR 439, Wis. Adm Code. PART I. FACILITY INFORMATION 436035930 / Manitowoc Public Utilities 1 2 3 4 QTR. 2013 Cert. <u>02-12-2013</u> (date) FID/Name of Company (date) Type of Audit: CGA, IAA, RAA, RATA Address 701 Columbus Street, Manitowoc, WI 54220 Emission Limit 0.155 lbs NOx/mmBtu (30-day rolling ave.) Total Source Operating Time in Quarter 87.02 (hrs) Stack Process Manufacturer/Model Number S10 / B09 TEI Model: 42iNOx S/N 42i0510511562 Pollutant NOx % of Operating Time1 Duration of EE (hrs) PART II. CAUSES OF EXCESS EMISSIONS (EE) 0% 0 Startup/Shutdown A. 0% 0 Process Malfunction В. 0% 0 Control Equipment Malfunction C. 0% 0 Fuel Problems D. 0% 0 Other Known Causes E. 0% 0 Unknown Causes F. 0% 0 Total (A + B + ...F)G. % of Operating Time Downtime (hrs) PART III. CAUSES OF CEMS DOWNTIME 0% 0 Monitor Equipment Malfunction A. 0% 0 Non-Monitor Equipment Malfunction B. 0% 0 QA/QC Calibration С 0% 0 Other Known Causes D 0% 0 Unknown Causes Ε 0% 0 Total (A + B + ...E)[EE (hrs) or Downtime (hrs) / Total Operating Time] x 100 If the total duration of excess emissions is 1% or greater, or the total CEMS downtime is 5% or greater then both this Unit Summary Report and the Complete Excess Emission Report shall be submitted. If both the total duration of excess emissions is less than 1% and the total CEMS downtime is less than 5%, then only this Unit Summary Report and the quarterly audit shall be submitted. I certify that the information contained in this report is true, accurate, and complete. Title Energy Supply and Production Supervisor Signature Phone Number (incl. Area Code) Date Signed Printed/Typed Name Jerry Ahlswede 4-15-2013 (920) 686-4211 LEAVE BLANK - FOR DNR USE ONLY Recommendation **DNR Reviewer** Date Reviewed

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

В9

Standard Limit:

0.15

arameter:	B9NOX#M

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
01/01/13	0	0	F	30	626	0.079 F
01/02/13	0	0	F	30	626	0.079 F
01/03/13	0	0	F	30	626	0.079 F
01/04/13	0	0	F	30	626	0.079 F
01/05/13	0	0	F	30	626	0.079 F
01/06/13	0	0	F	30	626	0.079 F
01/07/13	0	0	F	30	626	0.079 F
01/08/13	0	0	F	30	626	0.079 F
01/09/13	0	0	F	30	626	0.079 F
01/10/13	0	0	F	30	626	0.079 F
01/11/13	0	0	F	30	626	0.079 F
01/12/13	0	0	F	30	626	0.079 F
01/13/13	0	0	F	30	626	0.079 F
01/14/13	0	0	F	30	626	0.079 F
01/15/13	0	0	F	30	626	0.079 F
01/16/13	0	0	F	30	626	0.079 F
01/17/13	0	0	F.	30	626	0.079 F
01/18/13	0	0	F	30	626	0.079 F
01/19/13	0	. 0	F	30	626	0.079 F
01/20/13	0	0	F	30	626	0.079 F
01/21/13	0	0	F	30	626	0.079 F
01/22/13	0	0	F	30	626	0.079 F
01/23/13	0	0	F	30	626	0.079 F
01/24/13	. 0	0	F	30	626	0.079 F
01/25/13	0	0	F	30	626	0.079 F
01/26/13	0	0	F	30	626	0.079 F
01/27/13	0	0		30	626	0.079 F
01/28/13	0	0	F	30	626	0.079 F
01/29/13	0	0	F	30	626	0.079 F
01/30/13	0	0	F	30	626	0.079 F
01/31/13	0	0	F	30	626	0.079 F

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

В9

Standard Limit:

0.15

Parameter: B9NOX#M

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
02/01/13	0	0	F	30	626	0.079 F
02/02/13	0	0	F	30	626	0.079 F
02/03/13	0	0	F	30	626	0.079 F
02/04/13	0	0	F	30	626	0.079 F
02/05/13	0	0	F	30	626	0.079 F
02/06/13	0	0	F	30	626	0.079 F
02/07/13	0	0	F	30	626	0.079 F
02/08/13	0	0	F	30	626	0.079 F
02/09/13	0	0	F	30	626	0.079 F
02/10/13	0	0	F	30	626	0.079 F
02/11/13	4	4	0.053	30	606	0.077
02/12/13	24	24	0.119	30	606	0.077
02/13/13	24	24	0.104	30	606	0.077
02/14/13	24	24	0.124	30	606	0.078
02/15/13	11	11	0.132	30	593	0.079
02/16/13	0	0	F	30	593	0.079 F
02/17/13	0	0	F	30	593	0.079 F
02/18/13	0	0	F	30	593	0.079 F
02/19/13	0	0	F	30	593	0.079 F
02/20/13	0	0	F	30	593	0.079 F
02/21/13	0	0	F	30	593	0.079 F
02/22/13	0	0	F	30	593	0.079 F
02/23/13	0	0	F	30	593	0.079 F
02/24/13	0	0	F	30	593	0.079 F
02/25/13	0	0	F	30	593	0.079 F
02/26/13	0	0	F	30	593	0.079 F
02/27/13	0	0	F	30	593	0.079 F
02/28/13	0	0	F	30	593	0.079 F

F = Unit Offline

i = invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

В9

Standard Limit:

0.15

B9NOX#M Parameter:

		Daily			30 - Da	у
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
03/01/13	0	0	F	30	593	0.079 F
03/02/13	0	0	F	30	593	0.079 F
03/03/13	0	0	F	30	593	0.079 F
03/04/13	0	0	F	30	593	0.079 F
03/05/13	0	0	F	30	593	0.079 F
03/06/13	0	0	F	30	593	0.079 F
03/07/13	0	0	F	30	593	0.079 F
03/08/13	0	0	F	30	593	0.079 F
03/09/13	0	0	F	. 30	593	0.079 F
03/10/13	0	0	F	30	593	0.079 F
03/11/13	0	0	F	30	593	0.079 F
03/12/13	0	0	F	30	593	0.079 F
03/13/13	0	0	F	30	593	0.079 F
03/14/13	0	0	F	30	593	0.079 F
03/15/13	0	0	F	30	593	0.079 F
03/16/13	0	0	F	30	593	0.079 F
03/17/13	0	0	F	30	593	0.079 F
03/18/13	0	0	F	30	593	0.079 F
03/19/13	0	0	F	30	593	0.079 F
03/20/13	0	0	F	30	593	0.079 F
03/21/13	0	0	F	30	593	0.079 F
03/22/13	0	0	F	30	593	0.079 F
03/23/13	0	0	F	30	593	0.079 F
03/24/13	0	0	F	30	593	0.079 F
03/25/13	0	0	F	30	593	0.079 F
03/26/13	0	0	F	30	593	0.079 F
03/27/13	0	0	F	30	593	0.079 F
03/28/13	0	0	F	30	593	0.079 F
03/29/13	0	0	F	30	593	0.079 F
03/30/13	0	0	F	30	593	0.079 F
03/31/13	0	0	F	30	593	0.079 F

F = Unit Offline

I = Invalid

State of Wisconsin
Department of Natural Resources
Box 7921
Madison Wisconsin 53707

Excess Emission Report - SO₂/NO_x/TRS/H₂S/VOC/CO/Hg

Form 4500-126 (R 5/09)

Madison, Wisconsin 53707 Date Received by DNR Note: Completion of this form is required pursuant to chapter NR 439, Wis. Adm Code. PART I. FACILITY INFORMATION 436035930 / Manitowoc Public Utilities FID/Name of Company 1 2 3 4 QTR. 2013 Cert. <u>02-12-2013</u> (date) Type of Audit: CGA, IAA, RAA, RATA Address 701 Columbus Street, Manitowoc, WI 54220 Emission Limit 0.15 lbs CO/mmBtu (30-day rolling ave.) Total Source Operating Time in Quarter 75.35 (hrs) Manufacturer/Model Number Stack Process S10 / B09 TEI Model: 48iCO S/N 48i0510511587 Pollutant CO Duration of EE (hrs) % of Operating Time¹ PART II. CAUSES OF EXCESS EMISSIONS (EE) 0% 0 Α. Startup/Shutdown 0% 0 Process Malfunction B. 0% 0 Control Equipment Malfunction C. 0% 0 Fuel Problems D. 0% 0 Other Known Causes E. 0% 0 Unknown Causes F. 0% 0 G. Total (A + B + ...F)% of Operating Time¹ Downtime (hrs) PART III. CAUSES OF CEMS DOWNTIME 0% 0 Monitor Equipment Malfunction A. 0% 0 Non-Monitor Equipment Malfunction В. 0% 0 QA/QC Calibration С 0% 0 D Other Known Causes 0% 0 Ε Unknown Causes 0% 0 Total (A + B + ...E)F [EE (hrs) or Downtime (hrs) / Total Operating Time] x 100 If the total duration of excess emissions is 1% or greater, or the total CEMS downtime is 5% or greater then both this Unit Summary Report and the Complete Excess Emission Report shall be submitted. If both the total duration of excess emissions is less than 1% and the total CEMS downtime is less than 5%, then only this Unit Summary Report and the quarterly audit shall be submitted. I certify that the information contained in this report is true, accurate, and complete. Signature Energy Supply and Production Supervisor Date Signed Phone Number (incl. Area Code) Jerry Ahlswede Printed/Typed Name (920) 686-4211 4-15-2013 LEAVE BLANK - FOR DNR USE ONLY Recommendation

DNR Reviewer

Date Reviewed

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

В9

a

Standard Limit:

0.15

Parameter: B9CO#M

		Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average	
01/01/13	0	0	F	29	621	0.042	F
01/02/13	0	0	F	29	621	0.042	F
01/03/13	0	0	F	29	621	0.042	F
01/04/13	0	0	F	29	621	0.042	F
01/05/13	0	0	F	29	621	0.042	F
01/06/13	0	0	F	29	621	0.042	F
01/07/13	0	0	F	29	621	0.042	F
01/08/13	0	0	F	29	621	0.042	F
01/09/13	0	0	F	29	621	0.042	F
01/10/13	0	0	F	29	621	0.042	F
01/11/13	0	0	F	29	621	0.042	
01/12/13	0	0	F	29	621	0.042	F
01/13/13	0	0	F	29	621	0.042	F
01/14/13	0	0	. Е	29	621	0.042	F
01/15/13	0	0	F	29	621	0.042	F
01/16/13	0	0	F	29	. 621	0.042	F
01/17/13	0	0	F	29	621	0.042	F
01/18/13	0	0	F	29	621	0.042	F
01/19/13	0	0	F	29	621	0.042	F
01/20/13	0	0	F	29	621	0.042	F
01/21/13	0	0	F	29	621	0.042	F
01/22/13	0	0	F	29	621	0.042	F
01/23/13	0	0	F	29	621	0.042	F
01/24/13	0	0	F	29	621	0.042	F
01/25/13	0	0	F	29	621	0.042	F
01/26/13	0	0	F	29	621	0.042	F
01/27/13	0	0	F	29	621	0.042	F
01/28/13	0	0	F	29	621	0.042	F
01/29/13	0	0	F	29	621	0.042	F
01/30/13	0	0	F	29	621	0.042	F
01/31/13	0	0	F	29	621	0.042	F

F = Unit Offline

I = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

В9

Standard Limit:

0.15

Parameter: B9CO#M

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
02/01/13	0	0	F	29	621	0.042 F
02/02/13	0	0	F	29	621	0.042 F
02/03/13	0	0	F	29	621	0.042 F
02/04/13	0	0	F	29	621	0.042 F
02/05/13	0	0	F	29	621	0.042 F
02/06/13	0	0	F	29	621	0.042 F
02/07/13	0	0	F	29	621	0.042 F
02/08/13	0	0	F	29	621	0.042 F
02/09/13	0	0	F	29	621	0.042 F
02/10/13	0	0	F	29	621	0.042 F
02/11/13	0	0	F	29	621	0.042 F
02/12/13	16	16	0.022	29	613	0.041
02/13/13	24	24	0.019	29	613	0.039
02/14/13	24	24	0.037	29	613	0.039
02/15/13		11	0.063	29	600	0.040
02/16/13	0	0	F	29	600	0.040 F
02/17/13	0	0	F	29	600	0.040 F
02/18/13	0	0	F	29	600	0.040 F
02/19/13	0	0	F	29	600	0.040 F
02/20/13	0	0	F	29	600	0.040 F
02/21/13	0	0	F	29	600	0.040 F
02/22/13	0	0	F	29	600	0.040 F
02/23/13	0	0	F	29	600	0.040 F
02/24/13	0	0	F	29	600	0.040 F
02/25/13	0	0	F	29	600	0.040 F
02/26/13	0	0	F	29	600	0.040 F
02/27/13	0	0	F	29	600	0.040 F
02/28/13	0	0	F	29	600	0.040 F

F = Unit Offline

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

В9

Standard Limit:

0.15

Parameter: B9CO#M

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
03/01/13	0	0	F	29	600	0.040 F
03/02/13	0	0	F	29	600	0.040 F
03/03/13	0	0	F	29	600	0.040 F
03/04/13	0	0	F	29	600	0.040 F
03/05/13	0	0	F	29	600	0.040 F
03/06/13	0	0	F	29	600	0.040 F
03/07/13	0	0	F	29	600	0.040 F
03/08/13	0	0	F	29	600	0.040 F
03/09/13	0	0	F	29	600	0.040 F
03/10/13	0	0	F	29	600	0.040 F
03/11/13	0	0	F	29	600	0.040 F
03/12/13	0	0	F	29	600	0.040 F
03/13/13	0	0	F	29	600	0.040 F
03/14/13	0	0	F	29	600	0.040 F
03/15/13	0	0	F	29	600	0.040 F
03/16/13	0	0	F	29	600	0.040 F
03/17/13	0	0	F	29	600	0.040 F
03/18/13	0	0	F	29	600	0.040 F
03/19/13	0	0	F	29	600	0.040 F
03/20/13	0	0	F	29	600	0.040 F
03/21/13	0	0	F	29	600	0.040 F
03/22/13	0	0	F .	29	600	0.040 F
03/23/13	0	0	F	29	600	0.040 F
03/24/13	0	0	F	29	600	0.040 F
03/25/13	0	0	F	29	600	0.040 F
03/26/13	0	0	F	29	600	0.040 F
03/27/13	0	0	F	29	600	0.040 F
03/28/13	0	0	F	29	600	0.040 F
03/29/13	0	0	F	29	600	0.040 F
03/30/13	0	0	F	29	600	0.040 F
03/31/13	0	0	F	29	600	0.040 F

State of Wisconsin
Department of Natural Resources
Box 7921 Madison, Wisconsin 53707

Excess Emission Report - $SO_2/NO_x/TRS/H_2S/VOC/CO/Hg$ Form 4500-126 (R 5/09)

Note: Completion of this form is required pursuant to	chapter NR 439, Wis. Adm		eceived by DNR		
PART I. FACILITY INFORMATION					
FID/Name of Company 436035930 / Mar	itowoc Public Utilities	1 2 3 4 QTR.	2013 Cert <u>02/28/2013</u> (date) (date)		
Address 701 Columbus Street, Manitowoc, V	/1 54220	Type of Audit: CGA	, IAA, RAA, RATA		
		90%	Emission Limit 0.89 lbs SO2/mmBtu (30-day rolling ave.) 90% reduction of SO2 (30-day rolling ave.) 70% reduction of SO2 if S < 1% Total Source Operating Time in Quarter 616.80 (hrs)		
Manufacturer/Model Number	Stack Process	Total Source Operati			
TEI Model: 43iSO2 S/N 0908635559	S20 / B28	Pollutant SO ₂			
PART II. CAUSES OF EXCESS EMISSIONS	(EE)	Duration of EE (hrs)	% of Operating Time ¹		
A. Startup/Shutdown		0	0%		
B. Process Malfunction		0	0%		
C. Control Equipment Malfunction		0	0%		
D. Fuel Problems		0	0%		
E. Other Known Causes		0	0%		
F. Unknown Causes		0	0%		
G. Total (A + B +F)		0	2 0%		
PART III. CAUSES OF CEMS DOWNTIME	·	Downtime (hrs)	% of Operating Time ¹		
A. Monitor Equipment Malfunction		0	0%		
B. Non-Monitor Equipment Malfur	nction	0	0%		
C QA/QC Calibration		1.32	0.21%		
D Other Known Causes		1.17	0.19%		
E Unknown Causes		0	0%		
F Total (A + B +E)		2.48	2 0.40%		
[EE (hrs) or Downtime (hrs) / Total Operating Time	e] x 100				
If the total duration of excess emissions is 1% or g and the Complete Excess Emission Report shall b CEMS downtime is less than 5%, then only this U	e submitted. If both the tot	al duration of excess emissions is le	this Unit Summary Report ss than 1% and the total		
I certify that the i	nformation contained in	this report is true, accurate, and	d complete.		
Signature Serry Allonesh			ly and Production Supervisor		
Printed/Typed Name					
	LEAVE BLANK - F	OR DNR USE ONLY			
Recommendation		DNR I	Reviewer		
Date Reviewed					

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

S20

Standard Limit:

0.89

Parameter:

S20SO2#M

Parameter:	3203O2#W			70 P			
		Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average	
01/01/13	0	0	F	30	634	0.138 F	
01/02/13	0	0	F	30	634	0.138 F	
01/03/13	0	0	·F	30	634	0.138 F	
01/04/13	0	0	F	30	634	0.138 F	
01/05/13	0	. 0	F	.30	634	0.138 F	
01/06/13	0	0	F	30	634	0.138 F	
01/07/13	0	0	F	30	634	0.138 F	
01/08/13	0	0	F	30	634	0.138 F	
01/09/13	0	0	F	30	634	0.138 F	
01/10/13	1	1	0.002	30	631	0.138	
01/11/13	0	0 .	. F	30	631	0.138 F	
01/12/13	0	0	F	30	631	0.138 F	
01/13/13	1	1	0.000	30	608	0.130	
01/14/13	20	20	0.087	30	604	0.124	
01/15/13	· 17	17	0.112	30	597	0.120	
01/16/13	1	1	0.000	30	574	0.114	
01/17/13	21	21	0.070	30	572	0.111	
01/18/13	0	0	F	30	572	0.111 F	
01/19/13	0	0	F	30	572	0.111 F	
01/20/13	0	0	F	30	572	0.111 F	
01/21/13	21	21	0.081	30	591	0.114	
01/22/13	20	20	0.219	30	587	0.119	
01/23/13	19	19	0.124	30	582	0.120	
01/24/13	17	17	0.173	30	578	0.123	
01/25/13	0	0	F	30	578	0.123 F ,	
01/26/13	0	0	E	30	578	0.123 F	
01/27/13	. 0	0	. F	30	578	0.123 F	
01/28/13	0	0	F	30	578	0.123 F	
01/29/13	0	0	F	30	578	0.123 F	
01/30/13	0	0	F	30	578	0.123 F	
01/31/13	0	0	F	30	578	0.123 F	

F = Unit Offline

! = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

S20

Standard Limit:

0.89

Parameter:

S20SO2#M

		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
02/01/13	20	20	0.129	30	595	0.127
02/02/13	0	0	F	30	595	0.127 F
02/03/13	0	0	F	30	595	0.127 F
02/04/13	2	2	0.000	30	573	0.125
02/05/13	19	19	0.015	30	568	0.122
02/06/13	18	18	0.046	30	562	0.120
02/07/13	1	1 '	0.000	30	539	0.114
02/08/13	19	19	0.060	30	538	0.109
02/09/13	0	0	F	30	538	0.109 F
02/10/13	0	0	· F	30	538	0.109 F
02/11/13	. 0	0	F	30	538	0.109 F
02/12/13	0	0	· F	30	538	0.109 F
02/13/13	. 0	0	F	30	538	0.109 F
02/14/13	0	0	F	30	538	0.109 F
02/15/13	0	0 .	· F	30	538	0.109 F 、
02/16/13	0	0	. F	30	538	0.109 F
02/17/13	0	. 0	F	30	538	0.109 F
02/18/13	2	2	0.000	30	519	0.101
02/19/13	21	21	0.041	30	516	0.100
02/20/13	20	20	0.036	30	512	0.099
02/21/13	18	18	0.118 ⁻	30	506	0.097
02/22/13	19	19	0.109	30	501	0.092
02/23/13	0	0	F	30	501	0.092 F
02/24/13	2	2	0.000	30	479	0.087
02/25/13	20	20	0.051	30	475	0.083
02/26/13	17	17	0.001	30	468	0.079
02/27/13	16	16	0.211	30	460	0.080
02/28/13	18	18	0.126	30	454	0.078

F = Unit Offline

I = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

S20

Standard Limit:

0.89

Parameter:

S20SO2#M

		Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average	
03/01/13	18	18	0.079	30	449	0.076	
03/02/13	10	10	0.101	30	435	0.074	
03/03/13	2	2	0.000	30	413	0.070	
03/04/13	21	21	0.023	30	421	0.067	
03/05/13	18	18	0.057	30	438	0.069	
03/06/13	20	20	0.136	30	457	0.074	
03/07/13	19	19	0.084	30	456	0.073	
03/08/13	15	15	0.098	30	454	0.073	
03/09/13	0	0	. F	30	454	0.073 F	
03/10/13	0	0 .	F	30	454	0.073 F	
03/11/13	0	0	F	30	454	0.073 F	
03/12/13	0	0	F	30	454	0.073 F	
03/13/13	0	0	F	30	454	0.073 F	
03/14/13	0	0	F	30	454	0.073 F	
03/15/13	0	0	F	30 .	454	0.073 F	
03/16/13	0	0	. F	30	454	0.073 F	
03/17/13	0 .	. 0	F	30	454	0.073 F	
03/18/13	0	0	F	30	454	0.073 F	
03/19/13	0	0	F	- 30	454	0.073 F	
03/20/13	0	0	·F	30	454	0.073 F	
03/21/13	0	0	F	30	454	0.073 F	
03/22/13	0	0	F	30	454	0.073 F	
03/23/13	0 .	0	F	30	454	0.073 F	
03/24/13	14	13	0.001	30	466	0.073	
03/25/13	20	20	0.100	30	465	0.074	
03/26/13	23	23	0.146	30	467	0.076	
03/27/13	21	21	0.095	30	468	0.072	
03/28/13	18	18	0.014	30	467	0.068	
03/29/13	11	11	0.081	30	461	0.065	
03/30/13	17	17	0.027	30 ,	458	0.062	
03/30/13	1	1	0.001	30	457	0.062	

F = Unit Offline

= lovalid

E = Exceedance

1 of 1

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

S20

Standard Limit:

Parameter

S20SO2RE

Low Limit:

90

Parameter:	S20SO2RE			30 - Day			
		Daily					
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average	
01/01/13	0	0	F	30	634	94.3 F	
01/02/13	0	0 ,	F	30	634	94.3 F	
01/03/13	0	0	F	30	634	94.3 F	
01/04/13	0	0	F	30	634	94.3 F	
01/05/13	0	0	F	30	634	94.3 F	
01/06/13	0	0	F	30	634	94.3 F	
01/07/13	0	0	F	30	634	94.3 F	
01/08/13	0	0	F	30	634	94.3 F	
01/09/13	0	0	F	30	634	94.3 F	
01/10/13	1	1	100.0	30	631	94.3	
01/11/13	0	0	F	30	631	94.3 F	
01/12/13	0 .	0	F	30	631	94.3 F	
01/13/13	1	1	100.0	30	608	94.7	
01/14/13	20	20	95.9	30	604	94.8	
01/15/13	17	17	. 91.8	30	597	94.8	
01/16/13	1	1	100.0	30	574	95.1	
01/17/13	. 21 .	21	93.2	30	572	95.2	
01/18/13	0	0	F	30	572	95.2 F	
01/19/13	0	. 0	F	30	572	95.2 F	
01/20/13	0	0	F	30	572	95.2 F	
01/21/13	21	21	94.6	30	591	95.0	
01/22/13	20	20	93.4	30	587	94.9	
01/23/13	19	19	93.5	30	582	94.9	
01/24/13	17	17	94.2	30	578	94.8	
01/25/13	0	0	F	30	578	94.8 F	
01/26/13	. 0	0	F	30	578	94.8 F	
01/27/13	0	0	· F	30	578	94.8 F	
01/28/13	0	0	F F	30	578	94.8 F	
01/29/13	0	0	F	30	578	94.8 F	
01/30/13	0	0	· F	30	578	94.8 F	
01/31/13	0	0	F	30	578	94.8 F	

F = Unit Offline

[= lovalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

S20

Standard Limit:

Parameter

S20SO2RE

Low Limit:

90

Parameter:	S20SO2RE		LOW LIMIT. 90			
		Daily			30 - Day	
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
02/01/13	20	20	96.6	30	595	94.7
02/02/13	0	0	F	30	. 595	94.7 F
02/03/13	0	0	F	30	595	94.7 F
02/04/13	2	2	100.0	30	573	94.8
02/05/13	19	19	99.0	30	568	94.9
02/06/13	18	18	97.3	30	562	95.0
02/07/13	1	. 1	100.0	30	539	95.2
02/08/13	19	19	96.4	30	538	95.3
02/09/13	0	0	F	30	538	95.3 F
02/10/13	0	0	F	30	538	95.3 F
02/11/13	0	0	F	30	538	95.3 F
02/12/13	0	0	F	30	538	95.3 F
02/13/13	0	0	F	. 30	538	95.3 F
02/14/13	0 .	0	F	30	538	95.3 F
02/15/13	0	0	F	30	538	95.3 F
02/16/13	0	0 .	F	30	538	95.3 F
02/17/13	0	.0	F	30	538	95.3 F
02/18/13	2	2	100.0	30	519	95.8
02/19/13	21	21	95.4	30	516	95.7
02/20/13	20	20	95.2	30	512	95.7
02/21/13	18	18	91.9	30	506	95.7
02/22/13	.19	19	95.2	30	501	95.7
02/23/13	0	0	F	30	501	95.7 F
02/24/13	2	2	100.0	30	479	95.9
02/25/13	20	20	95.7	30	475	96.0
02/26/13	17	17	99.9	30	468	96.1
02/27/13	16	16	91.7	30	460	96.1
02/28/13	18	18	95.8	30	454	96.2

F = Unit Offline

i = lovalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

S20

Standard Limit:

Parameter:

S20SO2RE

Low Limit:

90

Parameter:	S20SO2RE			LOW LITTIE: 90			
		Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average	
03/01/13	18	18	93.6	30	449	. 96.2	
03/02/13	10	10	94.2	30	435	96.2	
03/03/13	2	2	100.0	30	413	96.3	
03/04/13	21	21	98.3	30	421	96.4	
03/05/13	18	18	94.9	30	438	96.3	
03/06/13	20	20	95.1	30	457	96.1	
03/07/13	19	19	96.1	30	456	96.1	
03/08/13	15	15	93.4	30	454	96.2	
03/09/13	0	0	F	30	454	96.2 F	
03/10/13	0	0	F	30	454	96.2 F	
03/11/13	0	0	F	30	454	96.2 F	
03/12/13	0	0	F	30	454	96.2 F	
~ 03/13/13	. 0	0	F	30	454	96.2 F	
03/14/13	0	0	· F	30	454	96.2 F	
03/15/13	0	0	F	30	454	96.2 F	
03/16/13	0	0	F	30	454	96.2 F	
03/17/13	0	0	· F	30	454	96.2 F	
03/18/13	0	0	F	30	454	96.2 F	
03/19/13	0	0 .	F	30	454	96.2 F	
03/20/13	0	0 .	F	30	454	96.2 F	
03/21/13	0	0	F	30	454	96.2 F	
03/22/13	. 0	0	F	30	454	96.2 F	
03/23/13	0	0	F	30	454	96.2 F	
03/24/13	. 14	13	100.0	30	466	96.2	
03/25/13	20	20	96.6	30	465	96.3	
03/26/13	23	23	95.3	30	467	96.3	
03/27/13	21	21	94.3	30	468	96.3	
03/28/13	18	18	98.6	30	467	96.5	
03/29/13	11	11	91.0	30	461	96.4	
03/30/13	17	17	97.9	30	458	96.4	
03/31/13	1	1	100.0	30	457	96.4	

F = Unit Offline

I = Invalid

State of Wisconsin Department of Natural Resources Box 7921

Excess Emission Report - SO₂/NO_x/TRS/H₂S/VOC/CO/Hg Form 4500-126 (R 5/09)

Madison, Wisconsin 53707	and the O	50 (3.55, 2 × 5.1 × 5.	elved by DNR		
lote: Completion of this form is required pursuant to c	hapter NR 439, WIS. Adm C	ode.			
PART I. FACILITY INFORMATION					
FID/Name of Company 436035930 / Manit		1 2 3 4 QTR. 2013 Cert. <u>02/28/2013 (date)</u> (date)			
Address 701 Columbus Street, Manitowoc, Wi	Type of Audit: <u>CGA</u> ,				
		Emission Limit 0.55 lb: 0.20 lbs	Emission Limit 0.55 lbs NO _x /mmBtu (30-day rolling ave.) 0.20 lbs NO _x /mmBtu during ozone season		
	Stack Process	Total Source Operating Time in Quarter 616.8 (hrs)			
Manufacturer/Model Number	S20 / B28				
TEI Model: 42iNOx S/N 0908635558	3207 B26	1 olidian			
PART II. CAUSES OF EXCESS EMISSIONS (I	EE)	Duration of EE (hrs)	% of Operating Time ¹		
A. Startup/Shutdown		0			
B. Process Malfunction		0	0%		
C. Control Equipment Malfunction		0	0%		
D. Fuel Problems		0	0%		
E. Other Known Causes		0	0%		
F. Unknown Causes		0	0%		
G. Total (A + B +F)		0	2 0%		
PART III. CAUSES OF CEMS DOWNTIME		Downtime (hrs)	% of Operating Time ¹		
A. Monitor Equipment Malfunction		0	0%		
B. Non-Monitor Equipment Malfun	ction	0	0%		
C QA/QC Calibration		1.32	0.21%		
D Other Known Causes		1.17	0.19%		
E Unknown Causes		0	0%		
F Total (A + B +E)		2.48	0.40%		
[EE (hrs) or Downtime (hrs) / Total Operating Time	e] x 100				
If the total duration of excess emissions is 1% or g and the Complete Excess Emission Report shall b CEMS downtime is less than 5%, then only this Ur	reater, or the total CEMS do		nis Unit Summary Report s than 1% and the total		
I certify that the in	nformation contained in t	his report is true, accurate, and	complete.		
Signature Jerry Allowed		Title Energy Supply	and Production Supervisor		
Printed/Typed Name Jerry Ahlswede		Phone Number (incl. Area Code) (920) 686-4211	Date Signed 4-15 - 2013		
	LEAVE BLANK - FO	OR DNR USE ONLY			
Recommendation		DND	leviewer		
		Date F	leviewed		

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 01/01/2013 Through 01/31/2013

Source:

S20

Standard Limit:

0.2

Parameter:

S20NOX#M

	Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
01/01/13	0	0	F	. 30	634	0.178 F
01/02/13	. 0	0	F	30	634	0.178 F
01/03/13	0	0	F	-30	634	0.178 F
01/04/13	0	0	F	30	634	0.178 F
01/05/13	0	0	F	30	634	0.178 F
. 01/06/13	0	0	F	30	634	0.178 F
01/07/13	0 .	0	F	30	634	0.178 F
01/08/13	0	0	F	30	634	0.178-F
01/09/13	0	0	F	30	634	0.178 F
01/10/13	1	1	0.004	30	631	0.178
01/11/13	0	0	· F	30	631	0.178 F
01/12/13	0	0	, F	30	631	0.178 F
01/13/13	1	1	0:025	30	608	0.174
01/14/13	20	20	0.171	30	604	0.172
01/15/13	17	17	0.169	30	597	0.170
01/16/13	. 1	1	0.026	30	574	0.164
01/17/13	21	- 21	0.169	30	572	0.163
01/18/13	. 0	0	F .	30	572	0.163 F
01/19/13	0	0	F	30	572	0.163 F
01/20/13	0	0	, , F	30	572	0.163 F
01/21/13	21	21	0.124	30	591	0.167
01/22/13	20	20	0.173	. 30	587	0.168
01/23/13	19	19	0.184	30	582	0.167
01/24/13	17	. 17	0.145	30	578	0.165
01/25/13	0	0 .	F	30	578	0.165 F
01/26/13	0	0	F	30	578 .	0.165 F
01/27/13	<u>,</u> 0	0	F	30	578 [*]	0.165 F
01/28/13	0	. 0	F	30	578	0.165 F
01/29/13	0	0	F	30	578	0.165 F
01/30/13	0	0	F	30	578	0.165 F
01/31/13	0	0	F	30	578	0.165 F

F = Unit Offline

I = Invalid

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 02/01/2013 Through 02/28/2013

Source:

S20

Standard Limit:

0.2

Parameter:

S20NOX#M

		Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average	
02/01/13	20	20	0.093	30	595	0.168	
02/02/13	0	0	F	30	595	0.168 F	
02/03/13	0	0	F.	30	595	0.168 F	
02/04/13	2	2	0.023	30	573	0.164	
02/05/13	19	19	0.131	30	568	0.161	
02/06/13	18	18 %	0.129	30	562	0.158	
02/07/13	1	1	0.032	30	539	0.152	
02/08/13-	19	19	0.113	30	538	0.150	
02/09/13	0	0	. F	30	538	0.150 F	
02/10/13	0	0	F	30	538	0.150 F	
02/11/13	0	0	· F	30	538	0.150 F	
02/12/13	0	0	F	30	538	0.150 F	
02/13/13	0	0	F	30	538	0.150 F	
02/14/13	0	0	F	30	538	0.150 F	
02/15/13	0	0	F	30	. 538	0.150 F	
02/16/13	0	0	F	30	538	0.150 F	
02/17/13	0	0	F	30	538	0.150 F	
02/18/13	2	2	0.022	30	519	0.146	
02/19/13	21	21	0.137	30	516	0.146	
02/20/13	20	20	0.142	30	512	0.146	
02/21/13	. 18 -	18	0.137	30	506	0.143	
02/22/13	19	19	0.108	30	501	0.138	
02/23/13	0	0	F	30	501	0.138 F	
02/24/13	2	2	0.031	30	479	0.132	
02/25/13	20	20	0.127	30	475	0.130	
02/26/13	17	17	0.181	30	468	0.130	
02/27/13	16	16	0.126	30 .	460	0.127	
02/28/13	18	18	0.102	30	454	0.123	

Plant: Manitowoc Public Utilities Operating Day Criteria = 1 hours

Report Period: 03/01/2013 Through 03/31/2013

Source:

S20

Standard Limit:

0.2

Parameter:

S20NOX#M

	Daily			30 - Day		
Date	Operating Hours	Valid Hours	Average	Valid Days	Valid Hours	Average
03/01/13	18	18	0.117	30	449	0.119
03/02/13	10	10	0.103	30	435	0.116
03/03/13	2	2 ·	0.094	30	413	0.112
03/04/13	21	21	0.123	30	421	0.109
03/05/13	18	18	0.126	30	438	0.113
03/06/13	20	20	0.142	30	457	0.117
03/07/13	19	.19	0.140	30	456	0.116
03/08/13	15	15	0.130	30	454	0.114
03/09/13	0	. 0	F	30	454	0.114 F
03/10/13	0	0	F	30	454	0.114 F
03/11/13	0	0	F	30	454	0.114 F
03/12/13	0	0	F	30	454	0.114 F
03/13/13	0	0	F	30	454	0.114 F
03/14/13	0	. 0	F	30	454	0.114 F
03/15/13	0	0 .	F	30	454	0.114 F
03/16/13	0	0	F	30	454	0.114 F
03/17/13	0	0	F	30	454	0.114 F
03/18/13	. 0	0	F	30 .	454	0.114 F
03/19/13	0	0	F	30	454	0.114 F
03/20/13	0	О .	F	30	454	0.114 F
03/21/13	. 0	0 .	F	30	454	0.114 F
03/22/13	0	0	F	30	454	0.114 F
03/23/13	0	0	F	30	454	0.114 F
03/24/13	14	13	0.002	30	466	0.114
03/25/13	20	20	0.064	30	465	0.110
03/26/13	23	23	0.090	30	467	0.109
03/27/13	21	21 ·	0.130	30	468	0.107
03/28/13	18	18	0.124	30	467	0.105
03/29/13	11	11	0.109	30	461	0.104
03/30/13	17	17	0.099	30	458	0.104
03/31/13	1	1	0.027	30	457	0.105

State of Wisconsin Department of Natural Resources Box 7921 Madison, Wisconsin 53707

Excess Emission Report - $SO_2/NO_x/TRS/H_2S/VOC/CO/Hg$ Form 4500-126 (R 5/09)

PART I. FACILITY INFORMATION	930 / Manitowoc Public Utilitie				
FID/Name of Company 436035	930 / Manitowoc Public Utilitie	1 2 3 4 QTR.	2013 Cert. <u>02/28/2013</u> (date)(date)		
Address 701 Columbus Street, Man	itowoc, WI 54220	Type of Audit: CGA,	Type of Audit: CGA, IAA, RAA, RATA		
		Emission Limit 0.36 I	lbs CO/mmBtu (30-day rolling ave.)		
Manufacturer/Model Number	Stack Process	Total Source Operatir	ng Time in Quarter <u>470.85</u> (hrs)		
TEI Model: 48iCO S/N CMO8270019 S20 / E		B28 Pollutant <u>CO</u>			
PART II. CAUSES OF EXCESS EM	ISSIONS (EE)	Duration of EE (hrs)	% of Operating Time ¹		
A. Startup/Shutdown		0	0%		
B. Process Malfunction		0	0%		
C. Control Equipment Ma	C. Control Equipment Malfunction		0%		
D. Fuel Problems	D. Fuel Problems		0%		
E. Other Known Causes	E. Other Known Causes		0%		
F. Unknown Causes		0	0%		
G. Total (A + B +F)		0	2 0%		
PART III. CAUSES OF CEMS DOWNTIME		Downtime (hrs)	% of Operating Time ¹		
A. Monitor Equipment M	A. Monitor Equipment Malfunction		0%		
B. Non-Monitor Equipment Malfunction		0	0%		
C QA/QC Calibration		21.0	4.46%		
D Other Known Causes	D Other Known Causes		0%		
E Unknown Causes		0	0%		
F Total (A + B +E)		21.0	2 4.46%		
1 [EE (hrs) or Downtime (hrs) / Total Ope	rating Time] x 100				
and the Complete Excess Emission Re	port shall be submitted. If both the	MS downtime is 5% or greater then both the total duration of excess emissions is lested the quarterly audit shall be submitted.	nis Unit Summary Report ss than 1% and the total		
I certify	that the information contained	d in this report is true, accurate, and	complete.		
Signature Serve Al	Sauch	Title Energy Supply	Fitle Energy Supply and Production Supervisor		
Printed/Typed Name Jerry Ahlswede		Phone Number (incl. Area Code) (920) 686-4211	Date Signed 4-15-2013		
Recommendation	LEAVE BLAN	K - FOR DNR USE ONLY DNR R	leviewer		



MANITOWOC PUBLIC UTILITIES

1303 South 8th Street P.O. Box 1090 Manitowoc, WI 54221-1090 920-683-4600 FAX 920-686-4348 www.mpu.org

1st Quarter 2013 Results Quarterly Audits Manitowoc Public Utilities Manitowoc, Wisconsin

Results of Calibration Error Test
Federal Register Part 60 Appendix B
Performance Specification 1
Continuous Emission Monitoring Systems
in Stationary Sources
at
Manitowoc Public Utilities
Manitowoc, Wisconsin



MANITOWOC PUBLIC UTILITIES

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Certification Sheet

Having supervised and worked on the test programs described in these reports, and having written these reports, I hereby certify the data, information, and results in these reports to be accurate and true according to the methods and procedures used. Data collected under the supervision of others is included in these reports and is presumed to have been gathered in accordance with recognized standards.

Timothy Harding

Control Instrument Technician (CIT)

Reviewed by:

Brian Fassbender

Plant Environmental Contact (PEC)

Jerry Answede

Central Cems Contact (CCC)

S10 OPACITY Calibration Error Test Results:

Low Range - Allowed 3.0% Actual = 2.43%

Mid Range - Allowed 3.0% Actual = 1.89%

High Range - Allowed 3.0% Actual = 1.11%

S20 OPACITY Calibration Error Test Results:

Low Range - Allowed 3.0% Actual = 0.58%

Mid Range - Allowed 3.0% Actual = 0.74%

High Range - Allowed 3.0% Actual = 0.78%

BOILER #8/S20 CEMS Calibration Error Test Results:

ESC8832 Dilution Extractive System

Nox Low Range - Low Allowed 15%, Actual = 1.20% Nox Low Range - Mid Allowed 15%, Actual = 0.40% Nox High Range - Low Allowed 15%, Actual = 0.50% Nox High Range - Mid Allowed 15%, Actual = 1.20% So2 Low Range - Low Allowed 15%, Actual = 1.00% So2 Low Range - Mid Allowed 15%, Actual = 0.70% So2 High Range - Low Allowed 15%, Actual = 0.50% Allowed 15%, Actual = 1.50% So2 High Range - Mid Co2 - Low Range Allowed 15%, Actual = 0.01% Co2 - Mid Range Allowed 15%, Actual = 0.60% CO Low Range - Mid Allowed 15%. Actual = 1.50% CO Low Range - High Allowed 15%, Actual = 0.40% CO High Range - Mid Allowed 15%, Actual = 0.01% CO High Range - High Allowed 15%, Actual = 0.10%

BOILER #9 CEMS Calibration Error Test Results:

ESC8832 Dilution Extractive System

 Nox Low Range - Low
 Allowed
 15%, Actual = 0.80%

 Nox High Range - Low
 Allowed
 15%, Actual = 1.40%

 Nox High Range - Mid
 Allowed
 15%, Actual = 1.30%

 So2 Low Range - Low
 Allowed
 15%, Actual = 2.00%

 So2 Low Range - Mid
 Allowed
 15%, Actual = 0.80%

 So2 High Range - Low
 Allowed
 15%, Actual = 1.40%

 So2 High Range - Mid
 Allowed
 15%, Actual = 1.40%

 Co2 - Low Range
 Allowed
 15%, Actual = 0.60%

 CO2 - Mid Range
 Allowed
 15%, Actual = 0.01%

 CO Low Range - Mid
 Allowed
 15%, Actual = 3.90%

 CO Low Range - High
 Allowed
 15%, Actual = 0.20%

 CO High Range - Mid
 Allowed
 15%, Actual = 0.20%

Manitowoc Public Utilities

Summary of Results Federal Register Part 60 Appendix B Performance Specification 1 **Continuous Emission Monitoring Systems in Stationary Sources**

S-10 OPACITY - QUARTERLY **CALIBRATION ERROR TEST**

Person Conducting Test: Tim Harding

Affiliation: Manitowoc Public Utilities

Date:

2/5/2013

Analyzer Mfr: United Science Inc. Model/Serial No: 550 / S.N.5500035

Location: Manitowoc Public Utilities / S10 Emission Outlet Path Length L2: 144"

Monitor Path Length. L: 188"

System Output Path Length Corrected? Yes x No_oPLR = .38 TAPER RATIO = 0.766

Calibrated Neutral Density Filter Values:

Path Adjusted Optical Density (% Opacity): Actual Optical Density (% Opacity): 12.9 0.0778 16.5 Low-Range Low-Range Mid-Range 20.5 25.9 0.1305 Mid-Range High-Range 37.2 45.5 0.2629 High-Range

<u>Run</u> <u>Number</u>	Calibration Filter Value	Instrument Reading	Arithmetic Difference		nce
	(Path-Adjusted Percent Opacity)	(Opacity), Percent	Low	Mid	High
1 - Low	12.9	10.5	2.40		
2 - Mid	20.5	18.7		1.82	
3 - High	37.2	36.2			0.98
4 - Low	12.9	10.5	2.40		
5 - Mid	20.5	18.7		1.82	
6 - High	37.2	36.1			1.08
7 - Low	12.9	10.6	2.30		
8 - Mid	20.5	18.7		1.82	
9 - High	37.2	36.1			1.08
10 - Low	12.9	10.6	2.30		
11 - Mid	20.5	18.6		1.92	1
12 - High	37.2	36.1			1.08
13 - Low	12.9	10.5	2.40		
14 - Mid	20.5	18.7		1.82	
15 - High	37.2	36.2			0.98
				A Company	
	Arithmeti	ic Mean X	2.36	1.84	1.04
	Confidence (Coefficient CC	0.07	0.06	0.07
	Calibratio	2.43	1.89	1.11	

Calibration Error Test Results:

Low Range - Allowed 3.0% Actual = 2.43%

Mid Range - Allowed 3.0% Actual = 1.89% High Range - Allowed 3.0% Actual = 1.11%

Manitowoc Public Utilities

Summary of Results Federal Register Part 60 Appendix B Performance Specification 1 **Continuous Emission Monitoring Systems in Stationary Sources**

S-20 OPACITY - QUARTERLY **CALIBRATION ERROR TEST**

Person Conducting Test: Tim Harding

Affiliation: MPU Date: 2/05/2013

Monitor Path Length. L: 168"

System Output Path Length Corrected? Yes _ No_X_OPLR = .50 TAPER RATIO = 1.000

Analyzer Mfr: United Science Inc Model/Serial No: 550 / S.N. 5500219

Location: Manitowoc Public Utilities / S20 Emission Outlet Path Length L2: 168"

Calibrated Neutral Density Filter Values:

Actual Optic	al Density (% Opacity):	Path Adjusted Optical Densit	y (% Opacity):
Low-Range	0.0778	16.5	Low-Range 16.5	
Mid-Range	0.1305	25.9	Mid-Range 25.9	
High-Range	0.2629	45.5	High-Range 45.5	

Run Number	Calibration Filter Value	Instrument Reading	Arithmetic Difference		nce
	(Path-Adjusted Percent Opacity)	(Opacity), Percent	Low	Mid	High
1 - Low	16.5	16.9	-0.40		
2 - Mid	25.9	26.6		-0.70	
3 - High	45.5	46.2			-0.70
4 - Low	16.5	17.0	-0.50		
5 - Mid	25.9	26.5		-0.60	
6 - High	45.5	46.3			-0.80
7 - Low	16.5	17.1	-0.60		
8 - Mid	25.9	26.6		-0.70	
9 - High	45.5	46.2			-0.70
10 - Low	16.5	17.0	-0.50		
11 - Mid	25.9	26.6		-0.70	
12 - High	45.5	46.2			-0.70
13 - Low	16.5	16.9	-0.40		
14 - Mid	25.9	26.6		-0.70	
15 - High	45.5	46.2			-0.70
	Arithmeti	ic Mean X	-0.48	-0.68	-0.72
	Confidence (Coefficient CC	0.10	0.06	0.06
	Calibration Error X + CC			0.74	0.78

Calibration Error Test Results:

Low Range - Allowed 3.0% Actual = 0.58% Mid Range - Allowed 3.0% Actual = 0.74% High Range - Allowed 3.0% Actual = 0.78%

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Test End Date/Time: 02/28/13 11:19

Parameter: S20NOXLO

Test Number: XML (P06-Q1-2013-2) / EDR (1)

System ID: X05

Reason for Test: Periodic Quality Assurance

Component ID: P06

Test Result: Pass

Span Value: 200.000

Span Scale Code: L

Abbreviated?: No

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Low-Level				
02/28/13 09:39	51.700	52.600	-0.900	1.7
02/28/13 10:39	51.700	52.200	-0.500	1.0
02/28/13 11:09	51.700	52.100	-0.400	0.8

Measured Mean: 52,300 Level Error: 1.2 APS Indicator: False Gas Type Code: SNC Vendor Identifier: F12011

Reference Mean: 51.700

Cylinder #: CC238857 Cylinder Exp. Date: 09/17/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				
02/28/13 09:44	112.000	111.500	0.500	0.4
02/28/13 10:44	112.000	111.500	0.500	0.4
02/28/13 11:14	112.000	111.600	0.400	0.4

Reference Mean: 112.000 Measured Mean: 111.533 Level Error: 0.4 APS Indicator: False Gas Type Code: SNC Vendor Identifier: F12011 Cylinder #: CC234800 Cylinder Exp. Date: 11/08/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level	-			
02/28/13 09:49	182.000	185.100	-3.100	1.7
02/28/13 10:49	182.000	184.300	-2.300	1.3
02/28/13 11:19	182.000	184.300	-2.300	1.3

Reference Mean: 182.000 Measured Mean: 184.567 Level Error: 1.4 APS Indicator: False Gas Type Code: SNC Vendor Identifier: F12011 Cylinder #: SA18623 Cylinder Exp. Date: 06/12/2014

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Test End Date/Time: 02/28/13 13:50

Parameter: S20NOXHI

Test Number: XML (P06-Q1-2013-1) / EDR (1)

Reason for Test: Periodic Quality Assurance

System ID: X05

Component ID: P06

Test Result: Pass

Span Value: 500.000

Span Scale Code: H

Abbreviated?: No

	Injection Time	Reference Value	Measured Value	Difference	% of Reference
	Low-Level	,			
	02/28/13 11:53	119.000	119.200	-0.200	0.2
-	02/28/13 12:53	119.000	120.100	-1.100	0.9
	02/28/13 13:40	119:000	119.500	-0.500	0.4

Reference Mean: 119.000 Measured Mean: 119.600 Level Error: 0.5 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC101486 Cylinder Exp. Date: 10/25/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				•
02/28/13 11:58	272.000	268.400	3.600	1.3
02/28/13 12:58	272.000	268.800	3.200	1.2
02/28/13 13:45	272.000	268.900	3.100	1.1

Reference Mean: 272.000 Measured Mean: 268.700 Level Error: 1.2 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011. Cylinder #: CC352762 Cylinder Exp. Date: 10/26/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/28/13 12:03	453.000	447.400	5.600	1.2
02/28/13 13:03	453.000	446.700	6.300	1.4
02/28/13 13:50	453.000	442.000	11.000	2.4

Reference Mean: 453.000 Measured Mean: 445.367 Level Error: 1.7 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC350583 Cylinder Exp. Date: 09/07/2014

STACKVISION2\reportuser

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Test End Date/Time: 02/28/13 11:19

Parameter: S20SO2LO

Test Number: XML (P05-Q1-2013-2) / EDR (1)

System ID:

Reason for Test: Periodic Quality Assurance

Component ID: P05

Test Result: Pass

Span Value: 400.000

Abbreviated?: No

Span Scale Code: L

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Low-Level			•	
02/28/13 09:39	100.900	100.300	0.600	0.6
 02/28/13 10:39	100.900	99.400	1.500	1.5
02/28/13 11:09	100.900	99.900	1.000	1.0

Reference Mean: 100.900
Measured Mean: 99.867
Level Error: 1.0
APS Indicator: False
Gas Type Code: SNC
Vendor Identifier: F12011

Cylinder #: CC238857 Cylinder Exp. Date: 09/17/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				
02/28/13 09:44	223.900	225.900	-2.000	0.9
02/28/13 10:44	223.900	225.000	-1.100	0.5
02/28/13 11:14	223.900	225.700	-1.800	0.8

Reference Mean: 223.900
Measured Mean: 225.533
Level Error: 0.7
APS Indicator: False
Gas Type Code: SNC
Vendor Identifier: F12011
Cylinder #: CC234800

Cylinder Exp. Date: 11/08/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/28/13 09:49	360.100	362.900	-2.800	0.8
02/28/13 10:49	360.100	364.700	-4.600	1.3
02/28/13 11:19	360.100	363.800	-3.700	` 1.0

Reference Mean: 360.100
Measured Mean: 363.800
Level Error: 1.0
APS Indicator: False
Gas Type Code: SNC
Vendor Identifier: F12011
Cylinder #: SA18623
Cylinder Exp. Date: 06/12/2014

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Test End Date/Time: 02/28/13 13:50

Parameter: S20SO2HI

Test Number: XML (P05-Q1-2013-1) / EDR (1)

System ID:

Reason for Test: Periodic Quality Assurance

Component ID: P05

Span Value: 4,000.000

Test Result: Pass

Abbreviated?: No

Span Scale Code: H

	Injection Time	Reference Value	Measured Value	Difference	% of Reference	
Low-Level						
	02/28/13 11:53	1011.000	1010.000	1.000	0.1	
	02/28/13 12:53	1011.000	1018.200	-7.200	0.7	
	02/28/13 13:40	1011.000	1019.600	-8.600	0.9	

Reference Mean: 1,011.000 Measured Mean: 1,015.933 Level Error: 0.5 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011

Cylinder #: CC101486 Cylinder Exp. Date: 10/25/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				,
02/28/13 11:58	2203.000	2229.900	-26.900	1.2
02/28/13 12:58	2203.000	2239.600	-36.600	1.7
02/28/13 13:45	2203.000	2241.100	-38.100	1.7

Reference Mean: 2,203.000 Measured Mean: 2,236.867 Level Error: 1.5 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC352762 Cylinder Exp. Date: 10/26/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/28/13 12:03	3494.000	3488.000	6.000	0.2
02/28/13 13:03	3494.000	3499.800	-5.800	0.2
02/28/13 13:50	3494.000	3516.800	-22.800	0.7

Reference Mean: 3,494.000 Measured Mean: 3,501.533 Level Error: 0.2 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC350583 Cylinder Exp. Date: 09/07/2014

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Test End Date/Time: 02/28/13 13:50

Parameter: S20CPCO2

Test Number: XML (P04-Q1-2013-2) / EDR (1)

System ID: X09

Reason for Test: Periodic Quality Assurance

Component ID: P04

Test Result: Pass

Span Value: 20.000

Span Scale Code: H

Abbreviated?: No

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Low-Level				
02/28/13 11:53	5.600	5.600	0.000	0.0
02/28/13 12:53	5.600	5.600	0.000	0.0
02/28/13 13:40	5.600	5.600	0.000	0.0

Reference Mean: 5.600 Measured Mean: 5.600 Level Error: 0.0 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC101486

Cylinder Exp. Date: 10/25/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level		•		
02/28/13 11:58	11.300	11.300	0.000	0.0
02/28/13 12:58	11.300	11.400	-0.100	0.9
02/28/13 13:45	11.300	11.400	-0.100	0.9

Reference Mean: 11.300 Measured Mean: 11.367 Level Error: 0.6 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC352762 Cylinder Exp. Date: 10/26/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/28/13 12:03	18.100	18.200	-0.100	0.6
02/28/13 13:03	18.100	18.100	0.000	0.0
02/28/13 13:50	18.100	18.200	-0.100	0.6

Reference Mean: 18.100 Measured Mean: 18.167 Level Error: 0.4 APS Indicator: False Gas Type Code: SNCC Vendor Identifier: F12011 Cylinder #: CC350583 Cylinder Exp. Date: 09/07/2014

Plant: Manitowoc Public Utilities Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Parameter: S20PCOLO

Instrument Span: 100.000

Test Date/Time: 02/28/13 11:19

Test Result: Pass Aborted?: No

Time	CEMS Value	Audit Value	Difference	% of Audit Value
Low-Level				
02/28/13 09:39	22.000	25.100	-3.100	-12.4
02/28/13 10:39	21.400	25.100	-3.700	-14.7
02/28/13 11:09	22.100	25.100	-3.000	-12.0

CEMS Mean (Cm): 21.833 Audit Mean (Ca): 25.100 Accuracy (A) in %: -13.0 Mean Difference: -3.3 APS Indicator: 0

Cylinder #: CC238857 Cylinder Exp. Date: 09/17/2014

Time	CEMS Value	Audit Value	Difference	% of Audit Value
Mid-Level				
02/28/13 09:44	52.300	54.200	-1.900	-3.5
02/28/13 10:44	54.100	54.200	-0.100	-0.2
02/28/13 11:14	53.800	54.200	-0.400	-0.7

CEMS Mean (Cm): 53.400 Audit Mean (Ca): 54.200 Accuracy (A) in %: -1.5 Mean Difference: -0.8 APS Indicator: 0

Cylinder #: CC234800 Cylinder Exp. Date: 11/08/2014

Time	CEMS Value	Audit Value	Difference	% of Audit Value
High-Level				
02/28/13 09:49	90.100	90.600	-0.500	-0.6
02/28/13 10:49	91.300	90.600	0.700	0.8
02/28/13 11:19	89.300	90.600	-1.300	-1.4

CEMS Mean (Cm): 90.233 Audit Mean (Ca): 90.600 Accuracy (A) in %: -0.4 Mean Difference: -0.4 APS Indicator: 0

Cylinder #: SA18623 Cylinder Exp. Date: 06/12/2014

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: S20

Parameter: S20PCOHI

Instrument Span: 5000.000

Test Date/Time: 02/28/13 13:50

Test Result: Pass

Aborted?: No

	Time	CEMS Value	Audit Value	Difference	% of Audit Value
_	Low-Level				
	02/28/13 11:53	1,259.200	1,259.000	0.200	0.0
	02/28/13 12:53	1,264.800	1,259.000	5.800	0.5
	02/28/13 13:40	1,266.200	1,259.000	7.200	0.6

CEMS Mean (Cm): 1263.400 Audit Mean (Ca): 1259.000 Accuracy (A) in %: 0.3 Mean Difference: 4.4 APS Indicator: 0 Cylinder #: CC101486 Cylinder Exp. Date: 10/25/2014

Time	CEMS Value	Audit Value	Difference	% of Audit Value
Mid-Level				
02/28/13 11:58	2,703.100	2,709.000	- 5.900	-0.2
02/28/13 12:58	2,708.400	2,709.000	-0.600	0.0
02/28/13 13:45	2,712.600	2,709.000	3.600	0.1

CEMS Mean (Cm): 2708.033 Audit Mean (Ca): 2709.000 Accuracy (A) in %: 0.0 Mean Difference: -1.0 APS Indicator: 0 Cylinder #: CC352762

Cylinder Exp. Date: 10/26/2014

CEMS Value	Audit Value	Difference	% of Audit Value
4,356.900	4,369.000	-12.100	-0.3
4,365.000	4,369.000	-4.000	-0.1
4,370.200	4,369.000	1.200	0.0
	4,356.900 4,365.000	4,356.900 4,369.000 4,365.000 4,369.000	4,356.900 4,369.000 -12.100 4,365.000 4,369.000 -4.000

CEMS Mean (Cm): 4364.033 Audit Mean (Ca): 4369.000 Accuracy (A) in %: -0.1 Mean Difference: -5.0 APS Indicator: 0

Cylinder #: CC350583 Cylinder Exp. Date: 09/07/2014

Plant: Manitowoc Public Utilities

Report Period: 02/10/2013 00:00 Through 02/12/2013 15:02

Source: B9

Parameter: B9PNOXLO

System ID: X05

Component ID: P03

Span Value: 200.000

Span Scale Code: L

Test End Date/Time: 02/12/13 11:26

Test Number: XML (P03-Q1-2013-2) / EDR (1)

Reason for Test: Periodic Quality Assurance

Test Result: Pass

Abbreviated?: No

	Injection Time	Reference Value	Measured Value	Difference	% of Reference
	Low-Level				:
	02/12/13 09:25	51.000	50.600	0.400	0.8
-	02/12/13 10:11	51.000	49.200	1.800	3.5
	02/12/13 11:12	51.000	50.400	0.600	1.2

Reference Mean: 51.000

Measured Mean: 50.067

Level Error: 1.8

APS Indicator: False

Gas Type Code: SNG

Vendor Identifier: F12011

Cylinder #: CC232250

Cylinder Exp. Date: 06/12/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				
02/12/13 09:32	112.000	112.800	-0.800	0.7
02/12/13 10:18	112.000	113.100	-1.100	1.0
02/12/13 11:19	112.000	112.900	-0.900	0.8

Reference Mean: 112.000
Measured Mean: 112.933
Level Error: 0.8
APS Indicator: False
Gas Type Code: SN2CC
Vendor Identifier: F12011
Cylinder #: SA11894
Cylinder Exp. Date: 06/13/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/12/13 09:39	180.700	179.300	1.400	0.8
02/12/13 10:25	180.700	180.500	0.200	0.1
02/12/13 11:26	180.700	180.100	0.600	0.3

Reference Mean: 180.700
Measured Mean: 179.967
Level Error: 0.4
APS Indicator: False
Gas Type Code: SNC
Vendor Identifier: D42012
Cylinder #: EB0000202
Cylinder Exp. Date: 10/22/2014

Plant: Manitowoc Public Utilities

Report Period: 02/10/2013 00:00 Through 02/12/2013 15:02

Source: B9

Test End Date/Time: 02/12/13 14:22

Parameter: B9PNOXHI

Test Number: XML (P03-Q1-2013-1) / EDR (1)

System ID: X05

Reason for Test: Periodic Quality Assurance

Component ID: P03

Test Result: Pass

Span Value: 500.000

Abbreviated?: No

Span Scale Code: H

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Low-Level			·	
02/12/13 12:41	126.200	124.300	1.900	1.5
02/12/13 13:23	126.200	124.500	1.700	1.3
02/12/13 14:10	126.200	124.400	1.800	1.4

Reference Mean:	126.200
Measured Mean:	124.400
Level Error:	1.4
APS Indicator:	False
Gas Type Code:	SN2CC
Vendor Identifier:	D42012
Cylinder #:	SX49709
Cylinder Exp. Date:	07/05/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level		4		
02/12/13 12:47	281.600	278.000	3.600	1.3
02/12/13 13:29	281.600	277.900	3.700	1.3
02/12/13 14:16	281.600	278.100	3.500	1.2

Reference Mean: 281.600
Measured Mean: 278.000
Level Error: 1.3
APS Indicator: False
Gas Type Code: SN2CC
Vendor Identifier: D42012
Cylinder #: SX14027
Cylinder Exp. Date: 07/12/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/12/13 12:53	460.000	452.900	7.100	1.5
02/12/13 13:35	460.000	453.300	6.700	1.5
02/12/13 14:22	460.000	452.500	7.500	1.6

Reference Mean: 460.000
Measured Mean: 452.900
Level Error: 1.5
APS Indicator: False
Gas Type Code: SN2CC
Vendor Identifier: D42012
Cylinder #: SX38357
Cylinder Exp. Date: 07/23/2014

Plant: Manitowoc Public Utilities

Report Period: 02/10/2013 00:00 Through 02/12/2013 15:02

1.800

Source: B9

Test End Date/Time: 02/12/13 11:26

Parameter: B9PSO2LO

Test Number: XML (P01-Q1-2013-2) / EDR (1)

System ID:

1.8

Reason for Test: Periodic Quality Assurance

Component ID: P01

Test Result: Pass

Span Value: 400.000

Abbreviated?: No

Span Scale Code: L

02/12/13 11:12

-							
	Injection Time	Reference Value	Measured Value	Difference	% of Reference		
	Low-Level					ı	
28,77,8500,000,00	02/12/13 09:25	99.400	98.000	1.400	1.4		
	02/12/13 10:11	99.400	96.600	2.800	2.8		

97.600

99.400

Reference Mean: 99.400 Measured Mean: 97.400 Level Error: 2.0 APS Indicator: False Gas Type Code: SNC Vendor Identifier: F12011

Cylinder #: CC232250 Cylinder Exp. Date: 06/12/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				
02/12/13 09:32	216.300	213.300	3.000	1.4
02/12/13 10:18	216.300	215.500	0.800	0.4
02/12/13 11:19	216.300	215.200	1.100	0.5

Reference Mean: 216.300 Measured Mean: 214.667 Level Error: 0.8 APS Indicator: False Gas Type Code: SN2CC Vendor Identifier: F12011 Cylinder #: SA11894 Cylinder Exp. Date: 06/13/2014

Injection Time	Reference Value	Measured Value	Difference	% of . Reference
High-Level			*	
02/12/13 09:39	361.700	358.500	3.200	0.9
02/12/13 10:25	361.700	359.000	2.700	0.7
02/12/13 11:26	361.700	357.000	4.700	1.3

Reference Mean: 361.700 Measured Mean: 358.167 Level Error: 1.0 APS Indicator: False Gas Type Code: SNC Vendor Identifier: D42012 Cylinder #: EB0000202 Cylinder Exp. Date: 10/22/2014

Plant: Manitowoc Public Utilities

Report Period: 02/10/2013 00:00 Through 02/12/2013 15:02

Source: B9

Test End Date/Time: 02/12/13 14:22

Parameter: B9PSO2HI

Test Number: XML (P01-Q1-2013-1) / EDR (1)

System ID:

Reason for Test: Periodic Quality Assurance

Component ID: P01

Test Result: Pass

Span Value: 4,000.000

Abbreviated?: No

Span Scale Code: H

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Low-Level				
02/12/13 12:41	1006.000	990.900	15.100	1.5
02/12/13 13:23	1006.000	990.300	15.700	1.6
02/12/13 14:10	1006.000	995.000	11.000	1.1

Reference Mean: 1,006.000
Measured Mean: 992.067
Level Error: 1.4
APS Indicator: False
Gas Type Code: SN2CC
Vendor Identifier: D42012

Cylinder #: SX49709 Cylinder Exp. Date: 07/05/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				
02/12/13 12:47	2218.000	2182.200	35.800	1.6
02/12/13 13:29	2218.000	2199.500	18.500	0.8
02/12/13 14:16	2218.000	2202.200	15.800	0.7

Reference Mean: 2,218.000
Measured Mean: 2,194.633
Level Error: 1.1
APS Indicator: False
Gas Type Code: SN2CC
Vendor Identifier: D42012
Cylinder #: SX14027

Cylinder Exp. Date: 07/12/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level	•			•
02/12/13 12:53	3602.000	3527.200	74.800	2.1
02/12/13 13:35	3602.000	3541.500	60.500	1.7
02/12/13 14:22	3602.000	3534.000	68.000	1.9

Reference Mean: 3,602.000
Measured Mean: 3,534.233
Level Error: 1.9
APS Indicator: False
Gas Type Code: SN2CC
Vendor Identifier: D42012
Cylinder #: SX38357
Cylinder Exp. Date: 07/23/2014

Plant: Manitowoc Public Utilities

Report Period: 02/10/2013 00:00 Through 02/12/2013 15:02

Source: B9

Test End Date/Time: 02/12/13 14:22

Parameter: B9CPCO2

Test Number: XML (P04-Q1-2013-1) / EDR (1)

System ID: X09

Reason for Test: Periodic Quality Assurance

Component ID: P04

Test Result: Pass

Span Value: 20.000

Span Scale Code: H

Abbreviated?: No

Injection Time	Reference Value	Measured Value	Difference	% of Reference	Reference Mean: 5.600 Measured Mean: 5.567
Low-Level					Level Error: 0.6
02/12/13 12:41	5.600	5.500	0.100	1.8	APS Indicator: False
02/12/13 13:23	5.600	5.600	0.000	0.0	Gas Type Code: SN2CC
02/12/13 14:10	5.600	5.600	0.000	0.0	Vendor Identifier: D42012
				•	Cylinder #: SX49709
					0 " 1 = 0 1 0=10=1001

Cylinder Exp. Date: 07/05/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
Mid-Level				
02/12/13 12:47	11.200	11.200	0.000	0.0
02/12/13 13:29	11.200	11.200	0.000	0.0
02/12/13 14:16	11.200	11.200	0.000	0.0

Reference Mean: 11.200 Measured Mean: 11.200 Level Error: 0.0 APS Indicator: False Gas Type Code: SN2CC Vendor Identifier: D42012 Cylinder #: SX14027 Cylinder Exp. Date: 07/12/2014

Injection Time	Reference Value	Measured Value	Difference	% of Reference
High-Level				
02/12/13 12:53	18.400	18.400	0.000	0.0
02/12/13 13:35	18.400	18.500	-0.100	0.5
02/12/13 14:22	18.400	18.400	0.000	0.0

Reference Mean: 18.400 Measured Mean: 18.433 Level Error: 0.2 APS Indicator: False Gas Type Code: SN2CC Vendor Identifier: D42012 Cylinder #: SX38357 Cylinder Exp. Date: 07/23/2014

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: B9

Parameter: B9PCOLO

Instrument Span: 100.000

Test Date/Time: 02/12/13 11:26

Test Result: Pass

Aborted?: No

Time	CEMS Value	Audit Value	Diff	ference	% of Audit Value
Low-Level					
02/12/13 09:25	30.600	24.900	۵	5.700	22.9
02/12/13 10:11	22.500	24.900		-2.400	-9.6
02/12/13 11:12	25.100	24.900		0.200	8.0

CEMS Mean (Cm): 26.067 Audit Mean (Ca): 24.900 Accuracy (A) in %: 4.7 Mean Difference: 1.2 APS Indicator: 0

Cylinder #: CC232250

Gylinder-Exp.-Date: 06/12/2014

Time	CEMS Value	Audit Value	Difference	% of Audit Value
Mid-Level				
02/12/13 09:32	53.000	55.100	-2.100	- 3.8
02/12/13 10:18	51.500	55.100	-3.600	-6.5
02/12/13 11:19	54.400	55.100	-0.700	-1.3

CEMS Mean (Cm): 52.967 Audit Mean (Ca): 55.100 Accuracy (A) in %: -3.9 Mean Difference: -2.1 APS Indicator: 0

Cylinder #: SA11894 Cylinder Exp. Date: 06/13/2014

Time	CEMS Value	Audit Value	Difference	% of Audit Value
High-Level			. *	
02/12/13 09:39	87.400	90.700	-3.300	-3.6
02/12/13 10:25	85.100	90.700	-5.600	-6.2
02/12/13 11:26	88.400	90.700	-2.300	-2.5

CEMS Mean (Cm): 86.967 Audit Mean (Ca): 90.700 Accuracy (A) in %: -4.1 Mean Difference: -3.7 APS Indicator: 0

Cylinder #: EB0000202 Cylinder Exp. Date: 10/22/2014

Plant: Manitowoc Public Utilities

Report Period: 01/01/2013 00:00 Through 03/31/2013 23:59

Source: B9

Test Date/Time: 02/12/13 14:22

Parameter: B9PCOHI

Test Result: Pass

Instrument Span: 5000.000

Aborted?: No

Time	CEMS Value	Audit Value	Difference	% of Audit Value
Low-Level				
02/12/13 12:41	1,175.500	1,280.000	-104.500	-8.2
02/12/13 13:23	1,197.200	1,280.000	-82.800	-6.5
02/12/13 14:10	1,198.800	1,280.000	-81.200	-6.3

CEMS Mean (Cm): 1190.500

Audit Mean (Ca): 1280.000

Accuracy (A) in %: -7.0

Mean Difference: -89.5

APS Indicator: 0

Cylinder #: SX49709

Time	CEMS Value	Audit Value	Difference	% of Audit Value
Mid-Level				
02/12/13 12:47	2,711.800	2,722.000	-10.200	-0.4
02/12/13 13:29	2,715.300	2,722.000	-6.700	-0.2
02/12/13 14:16	2,721.600	2,722.000	-0.400	0.0

CEMS Mean (Cm): 2716.233
Audit Mean (Ca): 2722.000
Accuracy (A) in %: -0.2
Mean Difference: -5.8
APS Indicator: 0
Cylinder #: SX14027
Cylinder Exp. Date: 07/12/2014

Cylinder Exp. Date: 07/05/2014

Time	CEMS Value	Audit Value	Difference	% of Audit Value
High-Level				
02/12/13 12:53	4,475.500	4,521.000	-45.500	1.0
02/12/13 13:35	4,465.100	4,521.000	-55.900	-1.2
02/12/13 14:22	4,468.600	4,521.000	-52.400	-1.2

Audit Mean (Ca): 4521.000

Accuracy (A) in %: -1.1

Mean Difference: -51.3

APS Indicator: 0

Cylinder #: SX38357

Cylinder Exp. Date: 07/23/2014

CEMS Mean (Cm): 4469.733